



The University of Texas at Austin  
Center for Electromechanics

# 2016 ADVISORY PANEL SUPERCONDUCTING & OTHER ROTATING MACHINES

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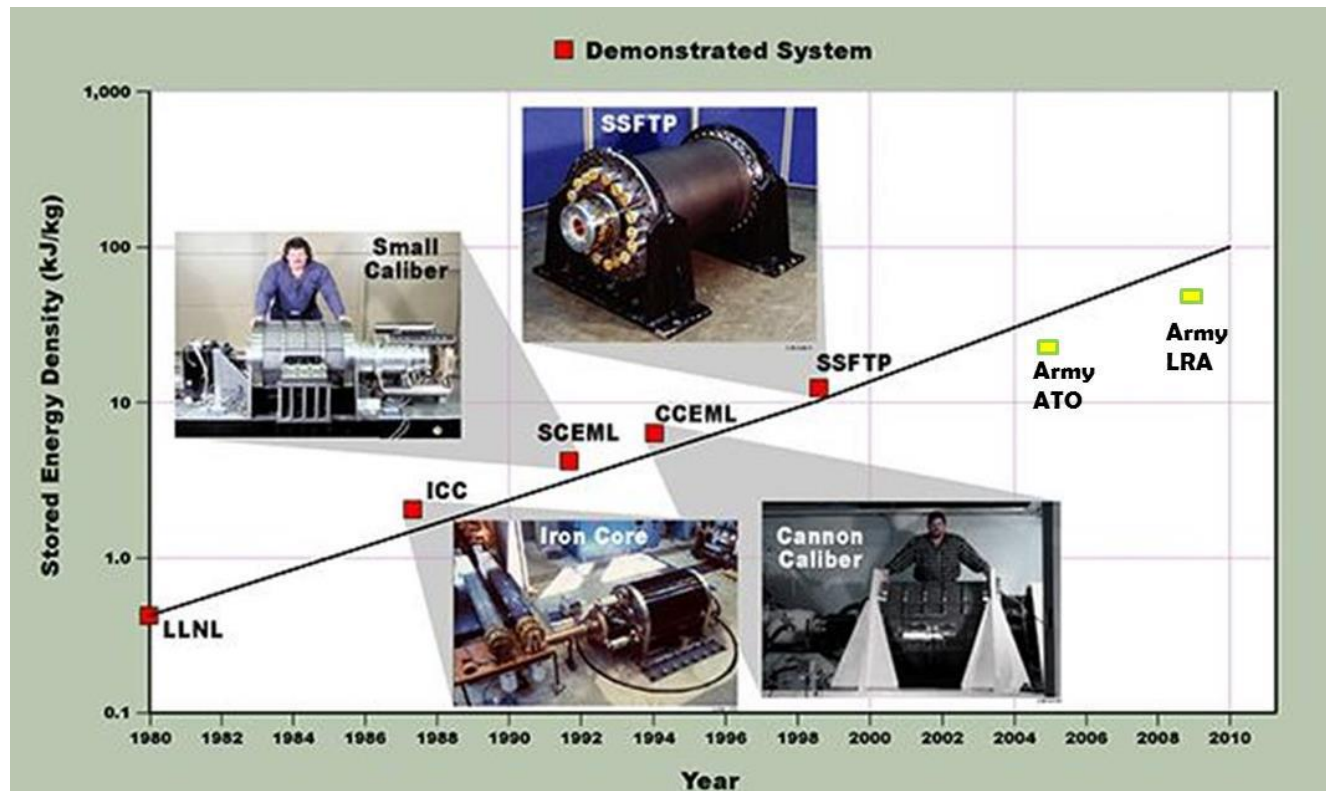
# Rotating Machine's Niche

- Offer balanced and efficient energy storage and power conversion capabilities
  - Conducive for compact, light weight designs
  - Provide multi-mode operational capabilities
  - Pulse and continuous duty operation
  - More thermal design “friendly” ?
- 
- Over the past several decades, CEM has utilized the advantages of rotating machines to provide solutions for a broad range unique applications



# Pulsed Alternators

- Pulsed alternators designed for specific applications (pulse loads)
- 6+ generations designed, manufactured and tested
- 20x increase in demonstrated energy density
- Key enabling technologies developed
  - High performance composites
  - Innovative rotor assembly techniques
  - Advanced high strain insulation systems
- Modeling/Simulation development and validation



# Electromagnetic Aircraft Launch System (EMALS)

- Energy storage and pulsed power for US Navy's new electromagnetic aircraft launch system
  - Multi-megawatt pulse
- Supported sled testing at Lakehurst demonstration and test facility
- Successful technology transferred to industrial partners



**1999 state of the art technology metrics critical to the success of EMALS:**

<b>Motor Shear Stress</b>	<b>= 7-15 psi</b>
<b>PCS Power Density</b>	<b>= 5kW/kg</b>
<b>ESS Power <u>or</u> Energy Density</b>	<b>= 3-5 kW/kg <u>or</u> 2-5 KJ/kg</b>

**Navy's required metrics, all 2-5 times 1999 state-of-the-art:**

<b>Motor Shear Stress</b>	<b>≥ 30 psi shear stress</b>
<b>PCS Power Density</b>	<b>≥ 10 kW/kg</b>
<b>ESS Power <u>and</u> Energy Density</b>	<b>≥ 3 kW/kg <u>and</u> 5.0 kJ/kg</b>

**Demonstrated metrics:**

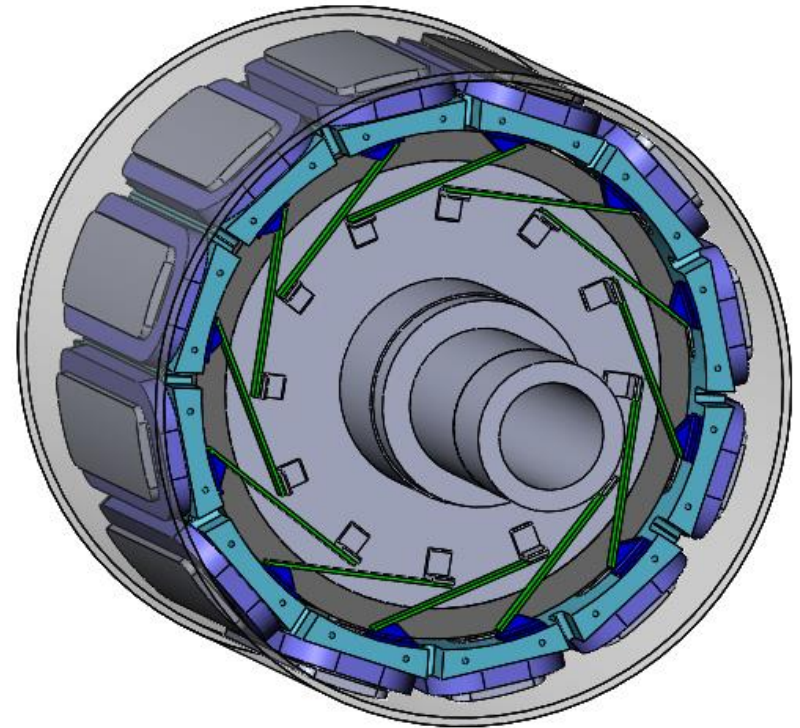
<b>Motor Shear Stress</b>	<b>= 33-37 psi</b>
<b>PCS Power Density</b>	<b>= 16 kW/kg</b>
<b>ESS Power <u>and</u> Energy density</b>	<b>= 3.1 kW/kg <u>and</u> 5.8 kJ/kg</b>



**CVN 78 USS Gerald Ford**

# Current Projects – Superconducting Wind Generator (Rotor Design)

- System parameters:
  - 2 MW power generation
  - 20 rpm peak speed – direct drive
  - High torque requirement
  - 12 pole design
  - Wound superconducting coils
  - Approx. 2 m x 1.5 m long (rotor body)
  - Evacuated rotor structure
- UT-CEM tasks:
  - Rotor thermal insulation design
  - Integrated cryogenic hardware mechanical support design
  - Mockup testing and validation of rotor design (thermal & mechanical)

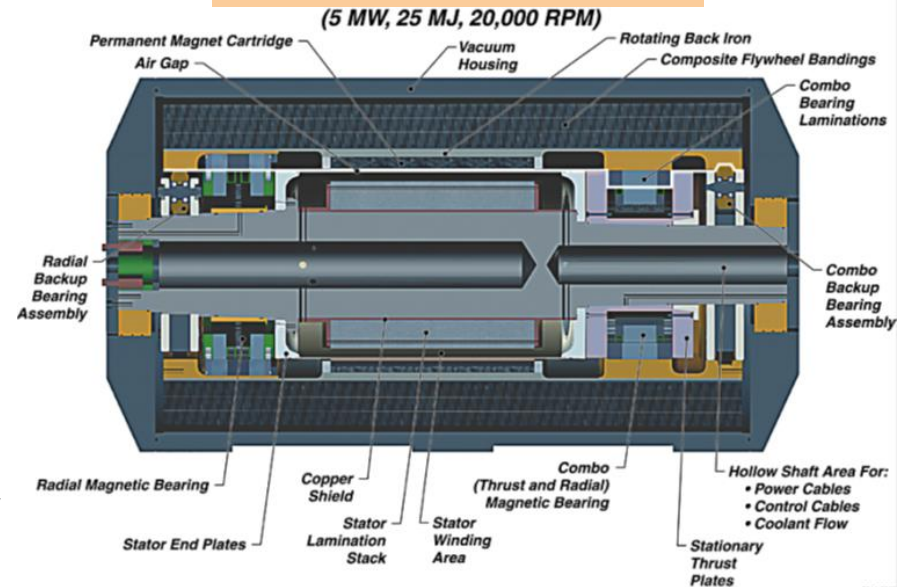


- Cryogenic components – illustrated blue
- Vacuum shell shown transparent

# Current Projects – CHPS-N (Combat Hybrid Power System – Navy)

- CHPS-Navy design derived from CHPS-Army program
- CHPS – Army parameters:
  - 5 MW, 25 MJ -- 20,000 rpm
  - “inside –out” arbor-less design
  - Continuous or pulse duty
- Demonstrated:
  - Assembly of multi-pole magnetic rotor
  - Assembly of full scale liquid cooled stator
  - Static torque, voltage, & cooling
  - Full scale magnetic bearing loading

## CHPS – A Machine



CHPS Component Verification Hardware



# Current Projects – CHPS-N (cont)

## Technical Objectives

- Adapt CHPS-A design and optimize for ship powertrain (60 Hz, shipboard 1800 RPM generator or high speed, 7,000 RPM generator).
- Emphasizes safety, focused on significant and credible risks
- Bring the CHPS-N design to advanced state, supported by appropriate risk mitigation experiments
- Status: Spin test May 2016

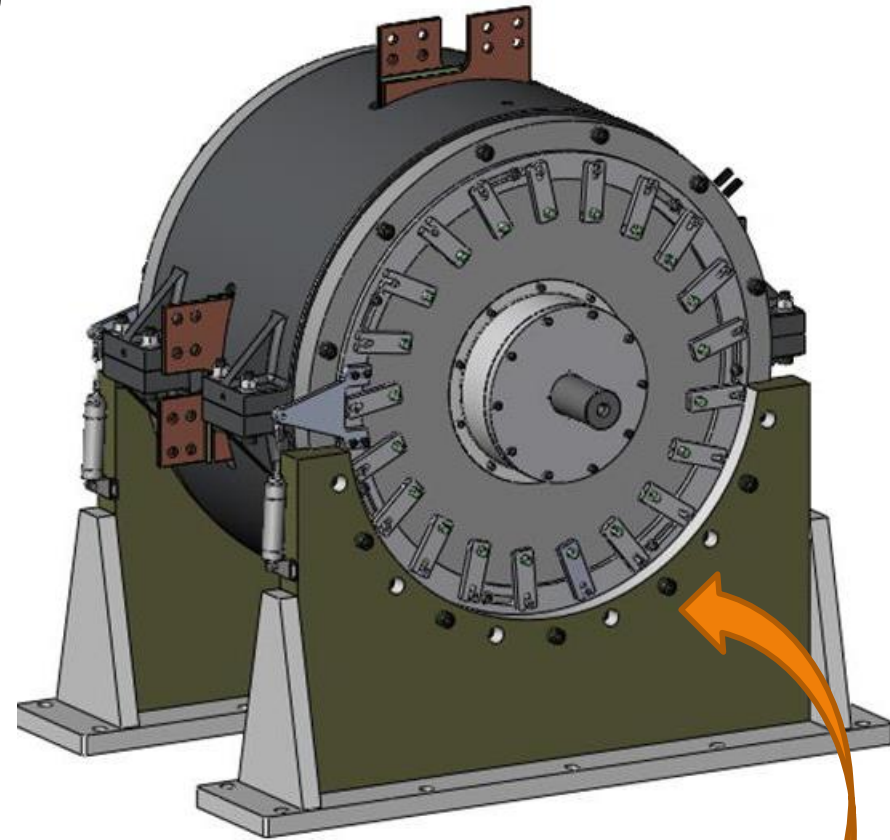


## Features

- Smallest mass and volume topology – fits through 26” hatch
- Flexible mission support – pulse power, power quality and load leveling
- Design can be scaled down or up
- Very long cycle life – can minimize cycling of chemical energy storage components
- Exploits recent advances in composite materials to enable high tip speeds – *key enabler for very high power density generators.*
- Exploits the CHPS-A permanent magnet (PM) cartridge technology to allow survival at high tip speeds – *another key enabler for very high power density generators.*
- Exploits the CHPS-A inside-out magnetic bearing technology to allow high rotor rotational speeds, even for large rotors – *a third key enabler for very high power density generators.*
- Potentially can exploit CEM composite arbor technology developed under NASA funding, Army pulse power funding, and Federal Railroad Administration funding.
- *Represents significant advancement in state-of-the-art that can benefit other Navy applications.*

# Current Projects – Homopolar Generator (Bridge Steel Welding)

- D.O.T. Phase II SBIR (KAI Inc. prime)
- Power supply for homopolar pulsed welding of steel bridge beams
- Full scale system designed to weld 90 sq-in (3" x 30" girders)
- Subscale "demo" system will validate HPG design and provide weld samples
- "Reduced manufacturing cost" design has spurred new interest in commercial HPG pulsed power applications
- Subscale HPG manufacturing nearing completion
- Assembly and Testing – summer 2016



## Subscale demo HPG

- 23" x 39" x 48"
- 1.2 MA peak current
- Up to 12 sq-in welds



# Current Projects – Missile Defense Agency (Airborne power supply)

- M.D.A. SBIR (Mohawk prime)
- Solicitation requirements
  - Power supply for high energy laser
  - High altitude, airborne platform
  - Include power generation, storage, power conditioning
  - Compact lightweight design
  - Megawatts of power for 10's of seconds
  - < 1 min between discharges
  - Scalable
  - Prime power – 5 to 10 KVA, 3 phase, 115-200 VAC line-neutral
  - NON – BATTERY concepts preferred
- MDA design traceable to previously demonstrated CEM high speed flywheels
- Hardware manufacturing underway



- World record tip speed rotor
- Tested Sept. 2003
- 16.7 inch dia. rim
- Peak speed 60,070 rpm
- Tip speed – 1337 m/sec

# Looking to the Future

- **Pulsed Alternators**
  - Pursue unique pulsed load applications (lasers, railgun, etc..)
  - Advance and promote multi-mode capabilities
- **Compact energy storage and power generation**
  - Outreach to potential industrial and D.O.D. applications
  - Continue development of performance enabling technologies
- **Homopolar Generators**
  - Pursue and develop other industrial applications (sintering, billet heating, etc..)
  - Continue cost reduction activities
- **Airborne applications**
  - Pursue other compact airborne applications
  - Investigate growing interest in all-electric aircraft
- **Superconducting wind power generation**
  - Continue development of large scale superconducting generation technology